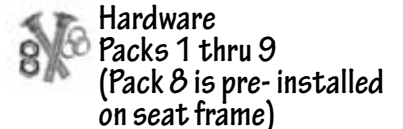
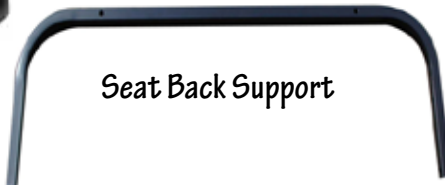
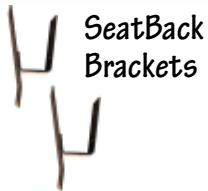
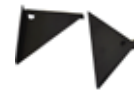




# Rear Flip Seat for Club Car Precedent Installation Instructions

## CONTENTS OF KIT

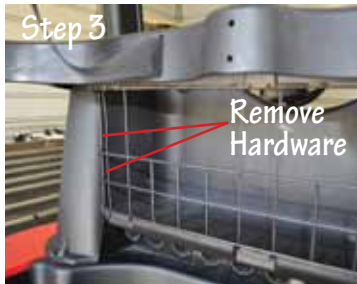


Tools needed: wrenches, phillips #2 and #3, and punch tool. Please Note: for more information on installation, refer to the diagrams on the last page of the instructions.

1. Remove front seat hardware located behind seat. Retain hardware. You will need it later.



2. Remove upper rear canopy strut hardware. It is not necessary to remove upper front canopy hardware and canopy. Retain hardware. You will need it later.



3. Remove lower rear strut hardware located on side of basket. Retain hardware. You will need it later.



Step 5



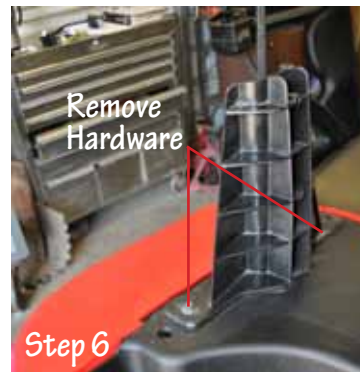
Step 5

5. Remove hardware from base of basket. Retain this hardware. You will need it later.



Step 4

4. Remove rear struts and front seat back.



Step 6

6. Remove hardware from basket retainer. Remove basket retainer.



Step 7

7. Attach Rear Vertical Seat Supports to base of vehicle using hardware in pack #1.



Step 8

8. Attach Seat Frame using hardware retained from Step 5.

Step 9



9. Attach Seat Frame to top of Rear Vertical Seat Supports and Footrest to bottom of Rear Vertical Seat Supports using hardware from pack #4. Do not tighten hardware yet.



Step 10



10. Attach upper armrests and seat back support in 4 places using hardware from pack #7. Attach lower armrest to footrest and footrest brackets using hardware in pack #7. You will use remaining hardware in Pack #7 later. Do not tighten hardware yet.



Step 11



11. Attach Armrests to seat frame using hardware from Pack #5.

Step 12



12. Attach Rear Struts to Seat Frame using hardware from Pack #3. Do not tighten hardware yet.



13. Attach top of rear struts to canopy using hardware retained from Step 2.

14. Tighten all hardware.

15. Attach Back Support Brackets to Rear Seat Back using hardware from pack #2.



Step 15

16. Attach Rear Seat Back by using remaining hardware from pack #3. Attach Seat Back Brackets to Seat Back Support using remaining hardware from pack #7.



Step 16



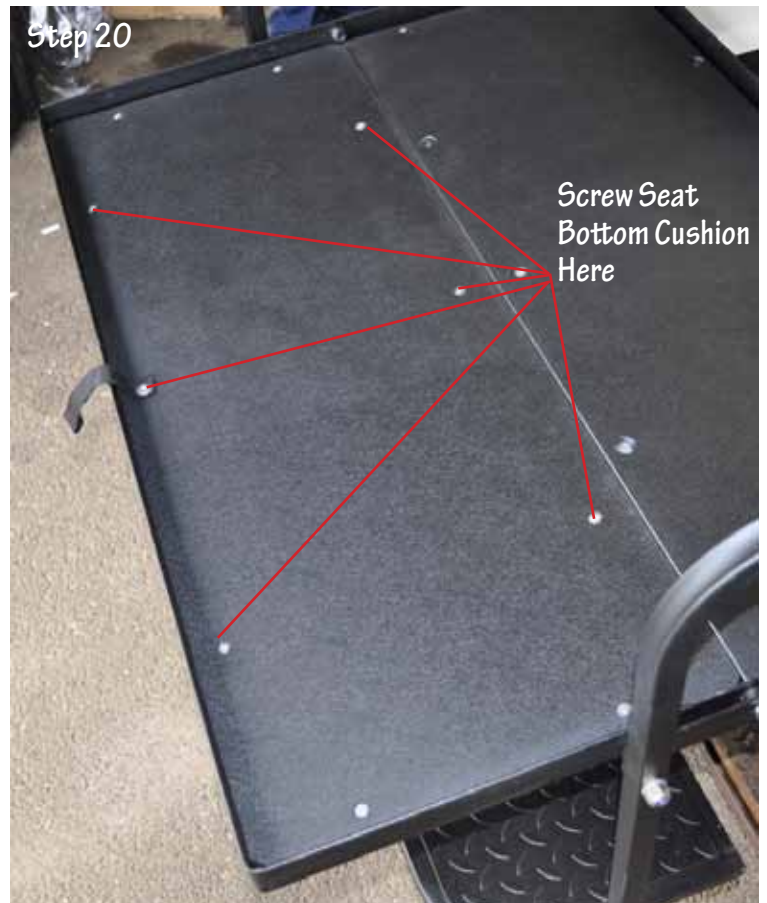
Step 17

17. Reattach Front Seat Back using hardware retained in Step 1.

18. Use punch tool to put holes on each end of strap.



19. Remove hardware from center rear location of unfolded seat frame. Fold strap over and attach to center rear location of unfolded seat frame using this hardware.

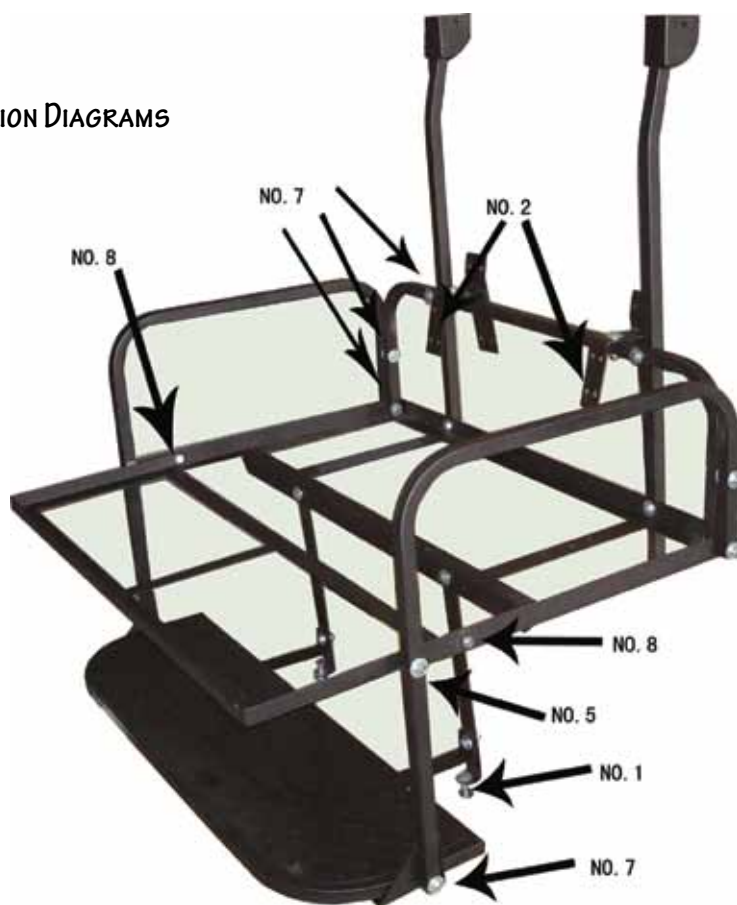


Step 20

Screw Seat Bottom Cushion Here

20. Attach Seat Bottom using hardware from Pack #9.

## INSTALLATION DIAGRAMS



### CONTENTS OF HARDWARE PACKS

#### Pack #1

- (2) 10mm x 45 mm Shoulder Hex Bolts
- (10) 10mm x 30mm x 2mm Washers
- (2) 10mm x 25mm x 2mm Washers
- (2) 10mm Anti-slip nuts

#### Pack #2

- (4) 6mm x 40mm Shoulder Hex Bolts
- 4) 6mm x 18mm x 1.5mm Anti-slip Nuts
- (4) 6mm Lock Washers

#### Pack #3

- (4) 10mm x 45mm Shoulder Hex Bolts
- (4) 10mm x 30mm x 2mm Washers
- (4) 10mm x 25mm x 2mm Washers
- (4) 10mm Anti-slip Nuts

#### Pack #4

- (4) 10mm x 25mm Shoulder Hex Bolts
- (8) 10mm x 25mm x 2mm Washers
- (4) 10mm Anti-slip Nuts

#### Pack #5

- (2) 10mm x 40mm Phillips Head Screws
- (2) 10mm x 25mm x 2 Washers

- 2) 10mm Anti-slip Nuts

#### Pack #6

- 8) 6mm x 40mm Phillips head Screws

#### Pack #7

- (8) 10mm x 70mm Shoulder Hex Bolts
- (22) 10mm x 25mm x 2mm Washers
- (8) 10mm Anti-slip Nuts

#### Pack #8 (Arrives installed on Seat Frame)

- (2) 10mm x 25mm Shoulder Hex Bolts
- (5) 6mm x 20mm Cross Countersunk Heads
- (2) 10mm Anti-slip Nuts
- (5) 6mm Anti-slip Nuts

#### Pack #9

- (4) 8mm x 25mm Cross Countersunk Heads
- (4) 8mm Anti-slip Nuts